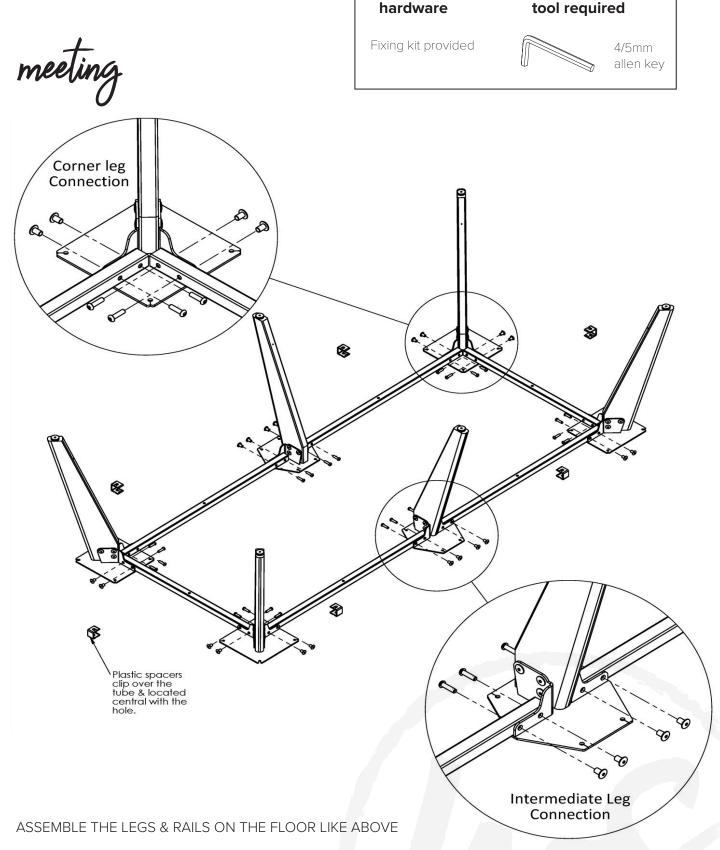


- PRE-ASSEMBLE 8X OF THE M8 GRUB SCREWS INTO 8X OF THE M8 CAP SCREWS SUPPLIED
- PASS THE M8 GRUB SCREW / CAP SCREW ASSEMBLY THROUGH A CONNECTING BRACKET, LEG AND SECOND CONNECTING BRACKET
- SCREW ANOTHER CAP SCREW ONTO THE REAR OF THE GRUB SCREW LEAVE LOOSE AT THIS STAGE
- REPEAT THE STEPS FOR THE OTHER LEGS
- WHEN ALL BOLTS ARE IN PLACE, TIGHTEN SEQUENTIALLY TO COMPLETE THE ASSEMBLY
- LOCATE TABLE TOP INTO POSITION AND SECURE IN PLACE THROUGH THE CONNECTING BRACKETS USING THE M6X15 CONNECTOR BOLTS SUPPLIED

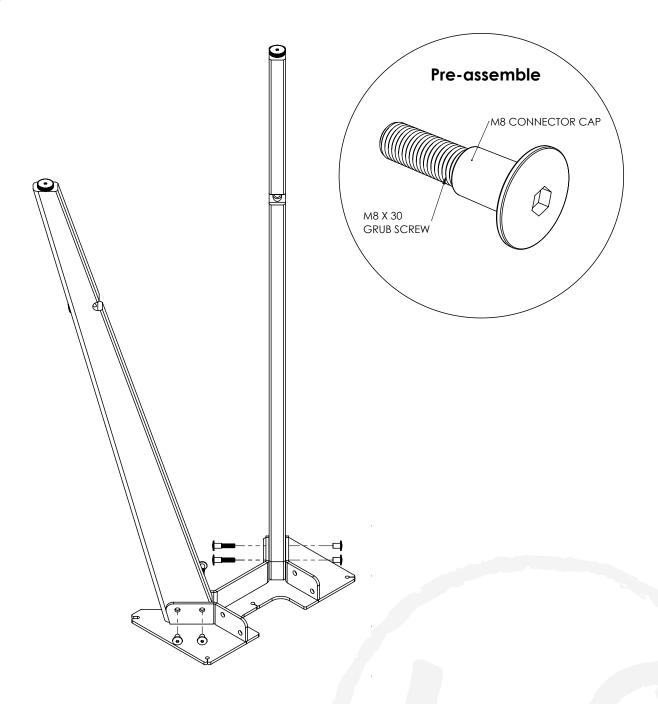


- ALIGN THE RAILS AT EACH LEG CONNECTION
- PASS THE M8 CONNECTOR CAP THROUGH THE FRONT OF THE LEG BRACKET AND RAIL. INSERT THE M8 X 30 SOCKET SCREW INTO THE REAR OF THE RAIL AND TIGHTEN SEQUENTIALLY
- TURN THE FRAMEWORK OVER, LOCATE THE TABLE TOP INTO POSITION AND SECURE IN PLACE WITH M6 X 15 CONNECTOR BOLTS THROUGH THE LEG BRACKETS AND M6 X 50 CONNECTOR BOLTS THROUGH THE RAILS



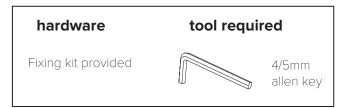


#### poseux / one-piece top 800mm deep

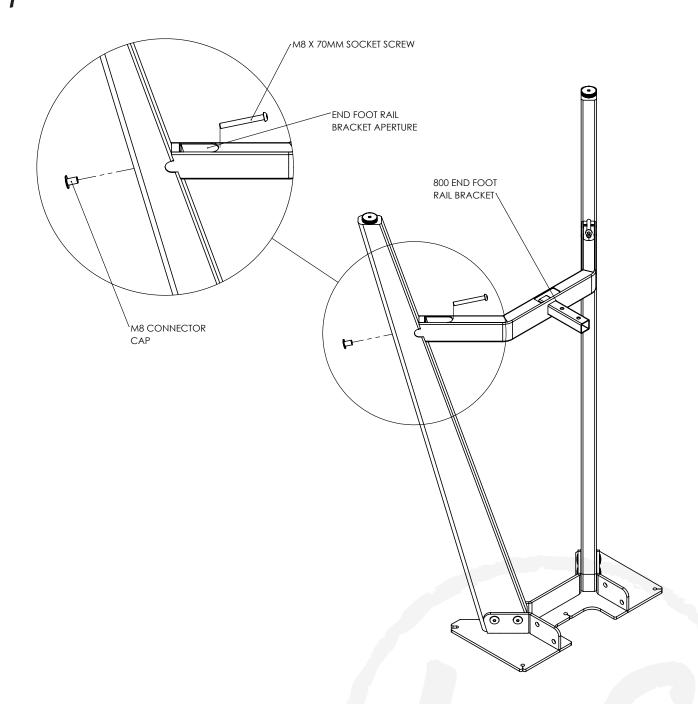


- PRE-ASSEMBLE THE FOUR M8 X 30MM GRUB SCREWS INTO AN M8 CAP SCREW SUPPLIED, AS ABOVE.
- PASS THE M8 GRUB SCREW/CAP SCREW ASSEMBLY THROUGH THE CONNECTING BRACKET AND LEG.
- SCREW ANOTHER CAP SCREW ONTO THE REAR OF THE GRUB SCREW LEAVE LOOSE AT THIS STAGE.
- REPEAT FOR ALL OTHER BOLTS IN THE ASSEMBLY. WHEN ALL BOLTS ARE IN PLACE, TIGHTEN SE-QUENTIALLY TO COMPLETE THE ASSEMBLY.



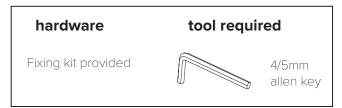


#### poseux / one-piece top 800mm deep

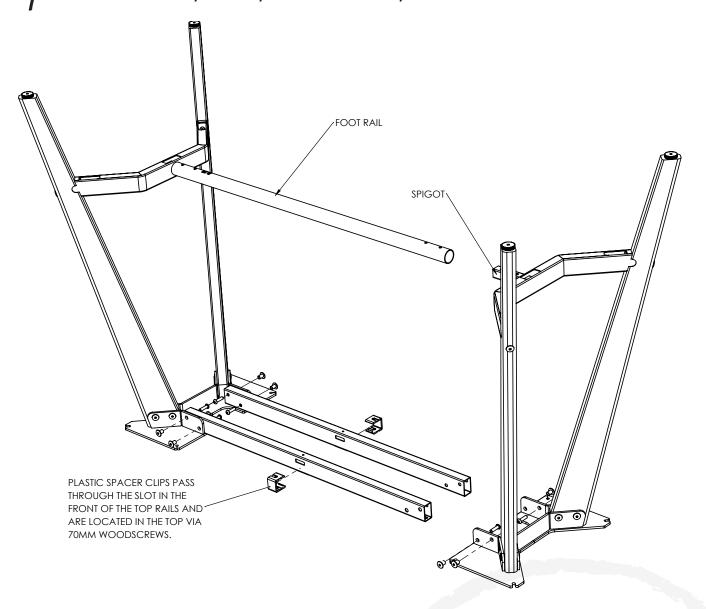


- ASSEMBLE THE LEGS & RAILS ON THE FLOOR LIKE ABOVE
- POSITION THE END FOOT RAIL BRACKET AGAINST THE NOTCHES IN THE LEGS
- PASS AN M8 X 70MM SOCKET SCREW THROUGH THE APERTURE IN THE UNDERSIDE OF THE END FOOT RAIL BRACKET AND PUSH INTO LEG CAVITY.
- PASS THE M8 CONNECTOR CAP INTO THE HOLE IN THE FRONT OF THE LEG AND TIGHTEN TO SE-CURE



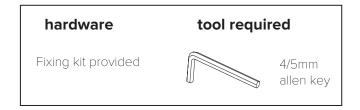


#### poseur / one-piece top 800mm deep

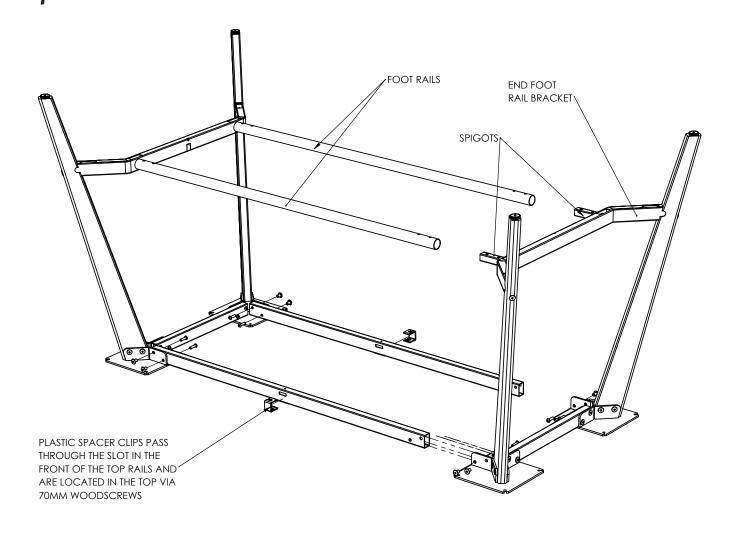


- ASSEMBLE THE PRE-ASSEMBLED END LEG SETS & RAILS ON THE FLOOR LIKE ABOVE. ALIGN THE RAILS AT THE CONNECTION POINTS OF ONE LEG SET
- PASS THE M8 CONNECTOR CAP THROUGH THE FRONT OF THE LEG BRACKET AND RAIL. INSERT THE M8 X 30 SOCKET SCREW INTO THE REAR OF THE RAIL AND TIGHTEN SEQUENTIALLY
- ENSURE THE GRUB SCREWS IN THE SPIGOTS ARE WOUND IN, THEN SLIDE THE FOOT RAILS OVER THE SPIGOT BARS
- UNWIND THE SPIGOT GRUB SCREWS INTO THE FOOT RAILS UNTIL TIGHT
- REPEAT THE STEPS FOR THE OTHER LEGS
- TURN THE FRAME WORK OVER, LOCATE THE TABLE TOP INTO POSITION AND SECURE IN PLACE WITH M6 X 15 CONNECTOR BOLTS THROUGH THE LEG BRACKETS AND 70MM WOODSCREWS THROUGH THE SPACER CLIPS AND RAILS



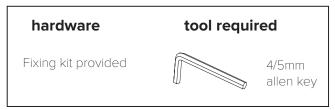


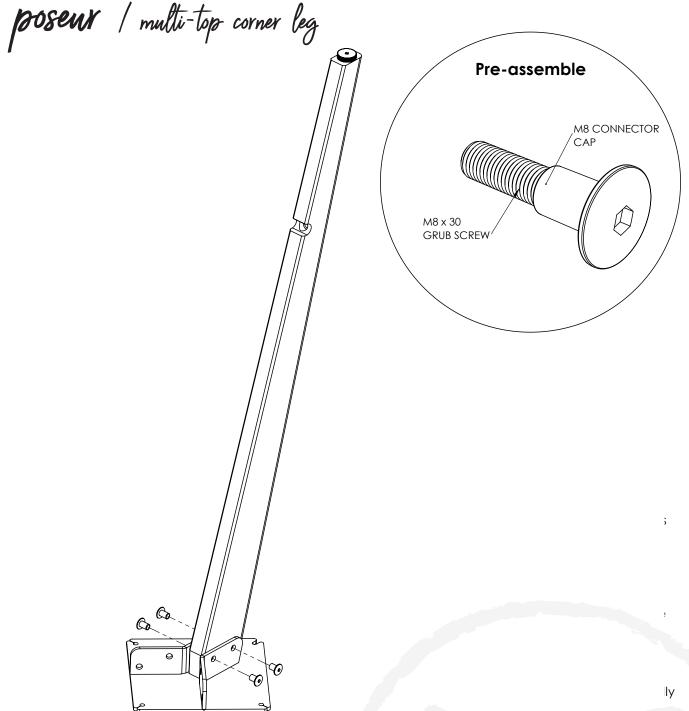
#### poseur / one-piece top



- ASSEMBLE THE PRE-ASSEMBLED LEG SETS & RAILS ON THE FLOOR LIKE ABOVE
- ALIGN THE RAILS AT THE CONNECTION POINTS OF ONE LEG SET
- PASS THE M8 CONNECTOR CAP THROUGH THE FRONT OF THE LEG BRACKET AND RAIL. INSERT THE M8 X 30 SOCKET SCREW INTO THE REAR OF THE RAIL AND TIGHTEN SEQUENTIALLY
- ENSURE THE GRUB SCREWS IN THE SPIGOTS ARE WOUND IN, THEN SLIDE THE FOOT RAILS OVER THE SPIGOT BARS
- UNWIND THE SPIGOT GRUB SCREWS INTO THE FOOT RAILS UNTIL TIGHT
- REPEAT THE STEPS FOR THE OTHER LEG SET
- TURN THE FRAME WORK OVER, LOCATE THE TABLE TOP INTO POSITION AND SECURE IN PLACE WITH M6 X 15 CONNECTOR BOLTS THROUGH THE LEG BRACKETS AND 70MM WOODSCREWS THROUGH THE SPACER CLIPS AND RAILS



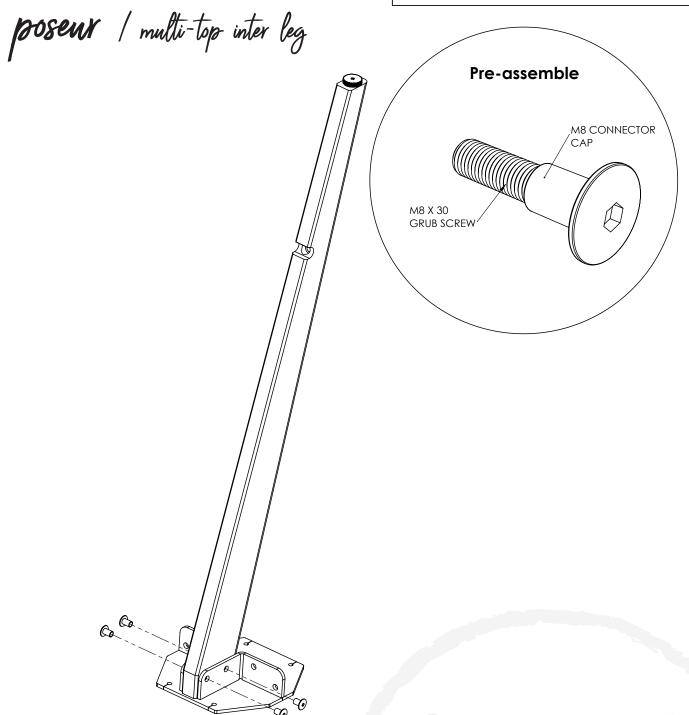




- PRE-ASSEMBLE THE TWO M8 X 30MM GRUB SCREWS INTO AN M8 CAP SCREW SUPPLIED, AS ABOVE
- PASS THE M8 GRUB SCREW/CAP SCREW ASSEMBLY THROUGH THE CONNECTING BRACKET AND LEG
- SCREW ANOTHER CAP SCREW ONTO THE REAR OF THE •GRUB SCREW LEAVE LOOSE AT THIS STAGE
- REPEAT FOR ALL OTHER BOLTS IN THE ASSEMBLY. WHEN ALL BOLTS ARE IN PLACE, TIGHTEN SE-QUENTIALLY TO COMPLETE THE ASSEMBLY

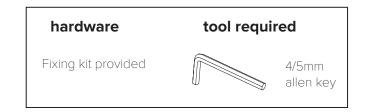




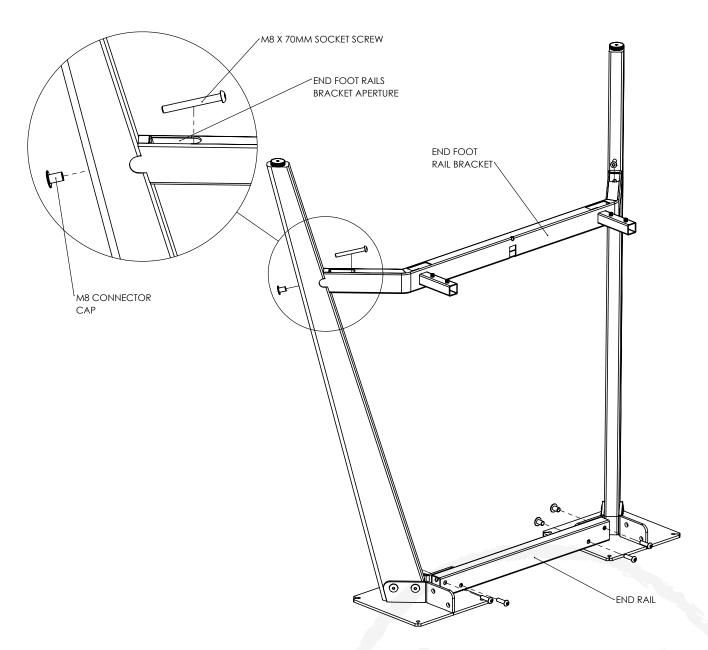


- PRE-ASSEMBLE THE TWO M8 X 30MM GRUB SCREWS INTO AN M8 CAP SCREW SUPPLIED, AS ABOVE
- PASS THE M8 GRUB SCREW/CAP SCREW ASSEMBLY THROUGH THE CONNECTING BRACKET AND LEG
- SCREW ANOTHER CAP SCREW ONTO THE REAR OF THE GRUB SCREW LEAVE LOOSE AT THIS STAGE
- REPEAT FOR ALL OTHER BOLTS IN THE ASSEMBLY. WHEN ALL BOLTS ARE IN PLACE, TIGHTEN SE-QUENTIALLY TO COMPLETE THE ASSEMBLY





### poseur / multi-top end leg set

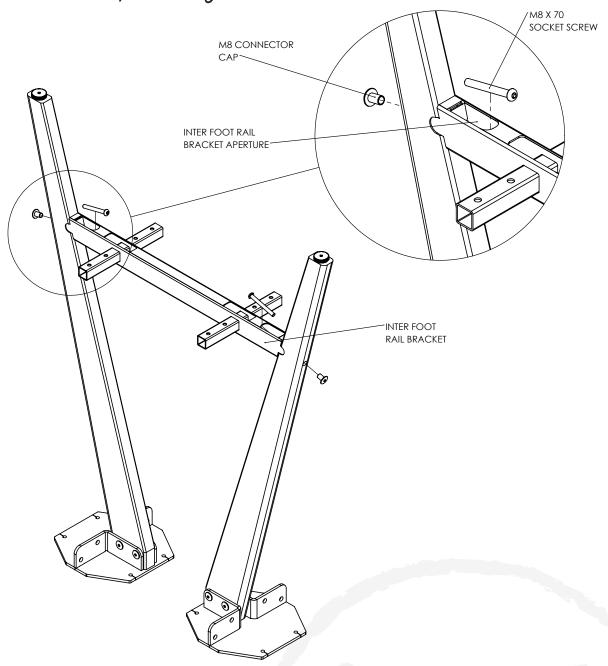


- ASSEMBLE THE LEGS & RAILS ON THE FLOOR LIKE ABOVE
- ALIGN THE END RAIL AT THE CONNECTION POINTS OF THE TWO LEGS
- PASS THE M8 CONNECTOR CAP THROUGH THE FRONT OF THE LEG BRACKET AND RAIL. INSERT THE M8
   X 30 SOCKET SCREW INTO THE REAR OF THE RAIL AND TIGHTEN SEQUENTIALLY
- POSITION THE END FOOT RAIL BRACKET AGAINST THE NOTCHES IN THE LEGS.
- PASS AN M8 X 70MM SOCKET SCREW THROUGH THE APERTURE IN THE UNDERSIDE OF THE END FOOT RAIL BRACKET AND PUSH INTO LEG CAVITY
- PASS THE M8 CONNECTOR CAP INTO THE HOLE IN THE FRONT OF THE LEG AND TIGHTEN TO SECURE





#### poseur / multi-top inter leg set



- ASSEMBLE THE LEGS & RAILS ON THE FLOOR LIKE ABOVE
- POSITION THE INTER FOOT RAIL BRACKET AGAINST THE NOTCHES IN THE LEGS
- PASS AN M8 X 70MM SOCKET SCREW THROUGH THE APERTURE IN THE UNDERSIDE OF THE INTER
  FOOT RAIL BRACKET AND PUSH INTO LEG CAVITY
- PASS THE M8 CONNECTOR CAP INTO THE HOLE IN THE FRONT OF THE LEG AND TIGHTEN TO SECURE

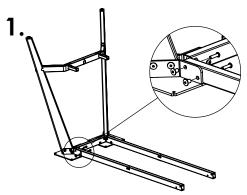
#### hardware tool required

Fixing kit provided

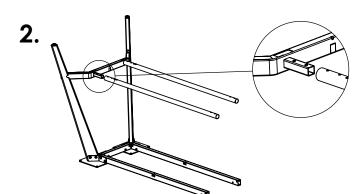


4/5mm allen key

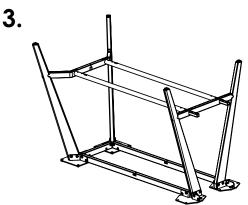
## poseur / multi-top assembly



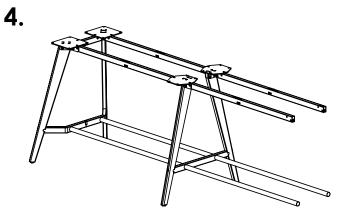
- ${\bf 1.}$  Position a pre-assembled end leg set with the end and top rails as above.
- **2.** Align rails at connection points and secure by passing the M8 connector cap through the bracket and rail. Insert the M8  $\times$  30 socket screw into the rear of the rail and tighten.



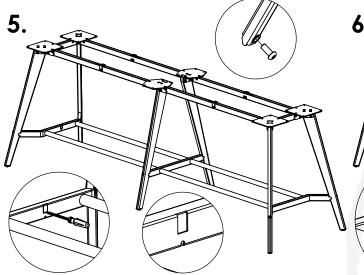
- **3.** Ensure the grub screws in the spigots are wound in, then slide foot rails over the spigots.
- 4. Unwind the grub screw, into the foot rail to secure.



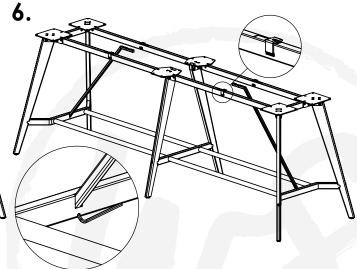
- **5.** Position the inter leg set assembly and slide onto foot rails, unwind grub screw into the foot rail as step 4.
- $\textbf{6.} \ \textbf{Secure connection points between the leg assemblies and rails as step 2}.$



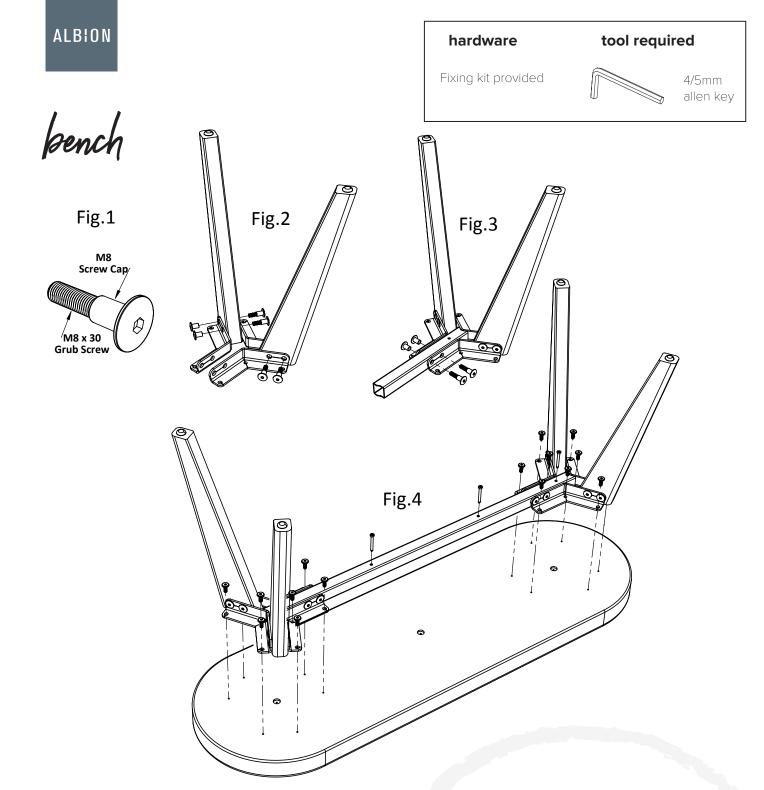
**7.** Turn the assembly over to the correct orientation and build off this to achieve desired length, repeating previous steps as required.



- **8.** Once the final set of rails are attached, attached the final end leg assembly as step 2.
- **9.** If using triangulation rails, breakout the triangulation covers from the end foot rails with a screwdriver.
- ${\bf 10}.$  Screw the M8 x 20mm button head bolts into the rivnuts in the triangulation rails. Ensure the bolt is fully screwed in.



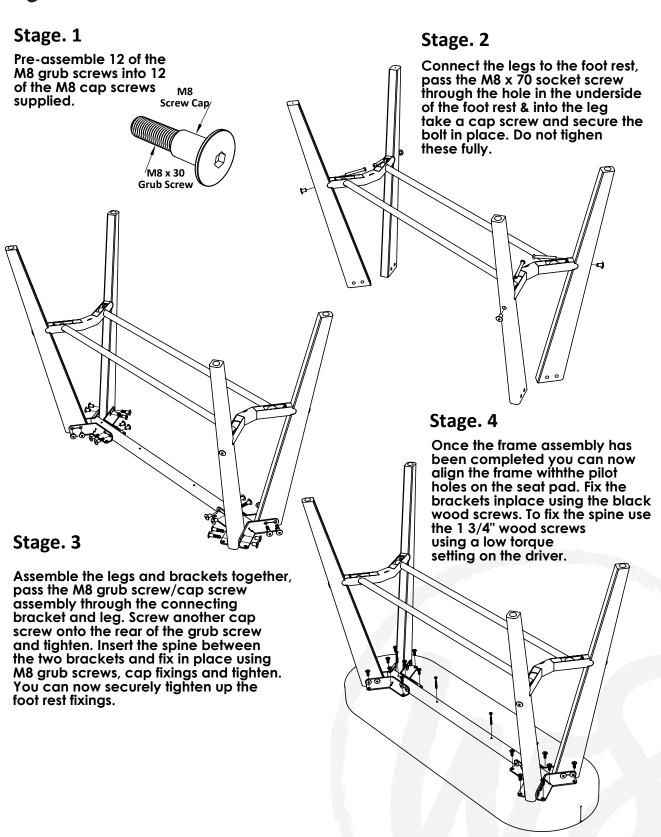
- 10. Slide the triangulation rails into the end foot rails, ensuring they are fully inserted.
- 11. Unwind the M8 button head bolt in the triangulation rail to secure.
- 12. Attach table tops to frame using M6 x 15 connector bolts through the leg brackets and triangulation rails.
- ${\bf 13}.$  Slide the spacer clips through the slots in the top rails and secure using 70mm woodscrews.



- PRE-ASSEMBLE 12 OF THE M8 GRUB SCREWS INTO 12 OF THE M8 CAP SCREWS SUPPLIED FIG 1.
- ASSEMBLE TWO OF THE LEGS AND THREE BRACKETS, PASS THE M8 GRUB SCREW/CAP SCREW ASSEM-BLY THROUGH THE CONNECTING BRACKET AND LEG. SCREW ANOTHER CAP SCREW ONTO THE REAR OF THE GRUB SCREW AND TIGHTEN - FIG 2
- INSERT THE SPINE BETWEEN THE TWO BRACKETS AND FIX IN PLACE USING M8 GRUB SCREWS, CAP FIXINGS AND TIGHTEN FIG.3 REPEAT THE PROCESS FOR THE OTHER END LEG
- ONCE THE FRAME ASSEMBLY HAS BEEN COMPLETED YOU CAN NOW ALIGN THE FRAME WITH THE PI-LOT HOLES ON THE SEAT PAD - FIG.4
- FIX THE BRACKETS IN PLACE USING THE BLACK WOOD SCREWS
- TO FIX THE SPINE USE THE 13/4" WOOD SCREWS USING A LOW TORQUE SETTING ON THE DRIVER

# hardware tool required Fixing kit provided 4/5mm allen key

## high bench





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